

SPLIT

DART AEROSPACE LTD		Work Order:	22248
Description: Frame Weldment		Part Number:	D3330-041
Dwg: D3330 Rev. A PAGE 1		Qty:	4 10
PF 05.01.17		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty																																																				
1	DC	Issue Traveler	PA	05.01.17	109 ←																																																				
2	MFA	Assemble and Weld as per Dwg D3330 using D3330-041T1 Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr><td>1</td><td>D3330-1</td><td>Panel</td><td>M16387</td></tr> <tr><td>1</td><td>D3330-2</td><td>Panel</td><td>M16387</td></tr> <tr><td>1</td><td>D3330-3</td><td>Panel</td><td>M16387</td></tr> <tr><td>1</td><td>D3330-5</td><td>Panel</td><td>M16387</td></tr> <tr><td>1</td><td>D3330-7</td><td>Panel</td><td>M16387</td></tr> <tr><td>1</td><td>D3330-9</td><td>Panel</td><td>M16387</td></tr> <tr><td>1</td><td>D3330-11</td><td>Long Pin Bracket</td><td>B22267 M16019CPL</td></tr> <tr><td>1</td><td>D3330-13</td><td>Short Pin Bracket</td><td>P22260 M16230CPL</td></tr> <tr><td>1</td><td>D3330-15</td><td>Handle</td><td>B22259 M16230CPL</td></tr> <tr><td>1</td><td>D3330-17</td><td>Handle Socket</td><td>B22261 M15925CPL</td></tr> <tr><td>1</td><td>D3330-19</td><td>Handle Rim</td><td>B22262 M16332CPL</td></tr> <tr><td></td><td></td><td></td><td>B22265 M15990CPL</td></tr> </tbody> </table> Identify as D3330-041	Qty	Part Number	Description	Batch	1	D3330-1	Panel	M16387	1	D3330-2	Panel	M16387	1	D3330-3	Panel	M16387	1	D3330-5	Panel	M16387	1	D3330-7	Panel	M16387	1	D3330-9	Panel	M16387	1	D3330-11	Long Pin Bracket	B22267 M16019CPL	1	D3330-13	Short Pin Bracket	P22260 M16230CPL	1	D3330-15	Handle	B22259 M16230CPL	1	D3330-17	Handle Socket	B22261 M15925CPL	1	D3330-19	Handle Rim	B22262 M16332CPL				B22265 M15990CPL	CPL	05-01-18	4
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3	QC5	Inspect work to Step 2	PA	05.01.20	4																																																				
4	FP	Powder Coat Fire Red (Ref: 4.3.5.10) as per QSI 005 4.3	MM	05.02.16	4																																																				
5	QC3	Inspect Powder Coat	U	05.02.18	4																																																				
6	ST	Identify and Stock	U	05.02.18	4																																																				
7	AC	Cost/Part: 155.91	SAC	05-02-21	4																																																				
8	DC	Close W/O 155.91 Inspect Level 21	PA	05.02.23	4																																																				
Rev	Date	Change	Revised By	Approved																																																					
A	05.01.13	New Issue	KJ/JLM																																																						

RELEASED
05.01.17